

In the Specification:

Please replace the paragraph beginning on page 1, line 7 with the following amended paragraph:

This application is a division of application number 10/054,517, now U.S. Patent No. 6,796,889, filed November 13, 2001.

Please replace the paragraph beginning on page 1, line 18 with the following amended paragraph:

In U.S. Patent No. 6,413,157, ~~application serial number 09/738,305~~ I disclosed a double action orbital sander having a sanding pad including a plurality of radially extending suction channels for drawing sanding waste through holes in a sanding disk aligned with the annular channels. Although this arrangement has been very effective for collecting and transporting loosened particles to a suction housing, I have improved upon the delivery of vacuum pressure provided through the holes in the sanding disk.